

**Description**

Multilayer casted PVC film with outstanding dimensional stability and optimum application characteristics. Surface with structured carbon effect, available in several colours. The applied film has an excellent keeping of surface finish even after mechanical and thermal stress.

**Release paper**

PE-coated release paper on both sides, 148 g/m<sup>2</sup>.

**Adhesive**

Solvent polyacrylate, repositionable, permanent, transparent

**Area of use**

Particularly developed for surface refinement in car design with highest requirements for durability and solidity. Also suitable on uneven and arched surfaces. Good removability with appropriate equipment.

**Technical data**

<b>Thickness*</b> (without protective paper and adhesive)	130 micron
<b>Dimensional stability</b> (FINAT TM 14)	adhered to steel shrinkage 0.1 mm max.
<b>Temperature resistance</b>	adhered to aluminium, -50°C to +110°C, no variation
<b>Seawater resistance</b> (DIN 50021)	adhered to aluminium, after 100h/23°C no variation
<b>Resistance to solvents and chemicals</b>	at room temperature, 72h after adhesion to aluminium, short-term resistant to most oils and greases, fuels, aliphatic solvents, weak acids, salts and alkalis
<b>Fire behaviour</b> (DIN 75200)	adhered to steel, self-extinguishing
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	22 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	
along	min. 14 MPa
across	min. 14 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	
along	min. 70%
across	min. 70%
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	> +8°C
<b>Service life by specialist applicatio</b> under vertical outdoor exposure (normal climate of Central Europe)	5 years (horizontal: 3 years)

\* average      \*\* in original packaging, at 20°C and 50% relative humidity

**Note:**

Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be completely cured. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Films with structured surface are naturally more sensitive than the unstructured. Accordingly, these films are to be treated carefully both in processing and in cleaning. Impurities affect the appearance of structured films and require more frequent cleaning. Furthermore the application information published by ORAFOL is to be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.

