PRODUCT DATA SHEET

Avery Dennison® MPI™ 1105 Speedmaster

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Introduction

MPI™ 1105 Speedmaster is a gloss white, highly conformable self-adhesive cast vinyl. The face film hasbeen especially developed for exceptional print results on all major printer platforms. The highlyconformable cast film makes for easy application on rivets and corrugations, without the need foradditional application of primers or incisions. Due to the repositionable permanent adhesive the film iseasy to position during application. The product comes with Avery Dennison's Easy Apply™ technology, ensuring entrapped air can easily be squeegeed out without the need to puncture the film andguaranteeing an extremely smooth finish.



Face Film

50 micron gloss white cast vinyl



Adhesive

Repositionable permanent, grey tie coat, acrylic based



Backing

Two side PE coated StaFlat™ Easy Apply liner, 155g/m2



Durability

10 years (vertical exposure, unprinted)



Shelf Life

2 years

Conversion

Avery Dennison MPI™ 1105 series cast films have been designed to deliver an outstanding and consistent

print performance across all major wide format inkjet printer platforms. To enhance colour and to protect images against UV radiation and abrasion, Avery Dennison MPI™ 1105 Speedmaster is recommended to be protected using an overlaminate. Avery Dennison DOL 1460 Z Gloss, DOL 1470 Z Lustre or DOL Z 1480 Matt conformable laminates are recommended to protect the graphic and enhance its life span. For information on how to apply Avery Dennison MPI™ Cast Films, please refer to "Technical Bulletin 5.9. Application methods for Avery Dennison Cast Films".

To achieve optimal application performance, please make sure that the media is completely dry. In case of graphics printed with solvent inks, printed media should be loosely wound on its core, with a maximum length of 5 meters to ensure sufficient drying.

Recommendations

- » Full vehicle wraps
- » Vehicle graphics
- Interior and exterior decorative architectural applications
- » All permanent applications requiring high conformability

Features

- Excellent print performance with Latex, UV and Eco-Solvent inks
- Superior 3D conformability* for demanding corrugations
- » No additional installation techniques required for preparation of surface with deep corrugations
- » Repositionable adhesive for easier positioning during application
- » Air Egress feature to avoid air entrapment and wrinkles during application
- » High gloss or matt finishes*
- > Up to 10 years outdoor unprinted durability, 6 years printed*
- » ICS Performance Guarantee
 - * when used in combination with DOL 1400 Z cast overlaminates



Physical Characteristics

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Product		
Caliper, facefilm (micron)	ISO 534	50
Caliper, facefilm + adhesive (micron)	ISO 534	80
Opacity		>99%
Dimensional stability (mm max.)	FINAT FTM 14	0.3
Shelf life (years)	Stored at 22° C/50-55 % RH	2 years
Durability ² (years)	Unprinted, vertical exposure	10 years
Fire certification	EN13501-1	B-s1, d0
Adhesive		
Elongation (%)	DIN 53455	>200%
Adhesion, initial (N/m)	FINAT FTM-1, stainless steel	250
Adhesion, after 24 hours (N/m)	FINAT FTM-1, stainless steel	420
Temperature range		
Application temperature (Minimum: °C)		≥10 °C
Service temperature (°C to +°C)		- 40 °C to + 80 °C
Chemical properties ³		
Chemical resistance	Mild acids	No effect
Solvent resistance	Mild alkalis	No effect
Solvent resistance	Applied to aluminium	No effect exposed to: oils, greases,

Results

Test method¹

Important

Information on physical and chemical characteristics and values in this document are based upon tests we believe to be reliable and do not constitute a warranty. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use.

All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of this document, the English version shall be prevailing and leading.

- 1) Test methods: More information about our test methods can be found on our website.
- 2) Durability: The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.
- 3) Prolonged immersion in gasoline and similar fluids is not recommended.

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aliphatic solvents, motor oils, heptane, kerosene and JP-4 fuel.