ORABOND® 1377 S Transfer Tape

Description

This transfer tape consists of a highly transparent pure acrylate adhesive with an excellent resistance to ultraviolet radiation, extreme temperatures, chemicals, solvents and humidity. Its high shear transfer adhesive is extremely durable on metal, varnish and high energy surfaces.

Carrier

without

Liner

Double linered with brown paper, coated with silicone and polyethylene

Adhesive

Pure acrylate

Area of use

Ideal as an adhesive medium for signs, decorations, front plates and displays that require an extremely high shear strength, adhesion strength and temperature resistance. For adhesion to rough, structured and stamped surfaces. The Transfer Tape is certified according to UL 969.

Technical Data

TCOMMCAT Data	
Thickness* (adhesive without liner)	120 micron
Temperature resistance***	-40° C to +170° C, for short periods up to +200° C
Adhesive power* (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	17 N/25 mm after 1 min 22 N/25 mm after 20 min 24 N/25 mm after 24 h
Shear strength* (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 1000 h at 23° C > 72 h at 70° C
Shelf life**	2 years
Application temperature	>+18° C

^{*} average ** in original packaging, at 20° C and 50% relative humidity *** normal climate of Central Europe

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