

### Description

Perforated Premium Cast PVC film in white with a glossy surface

### Release Paper

Double sided PE coated paper, one side siliconised, 143 g/m<sup>2</sup>

### Adhesive

Solvent polyacrylate, repositionable with permanent final adhesion, grey

### Area of use

For brilliant and colourful short-term exterior graphic applications on aircrafts. Suitable for flat and slightly curved surfaces, with or without rivets. The applied material has good removability properties, when the appropriate equipment is used.

### Printing Method

Inkjet printing with solvent-based inks, UV- or latex inks is recommended. For solvent screen printing, special inks are necessary. Protection of the print with the laminate ORAGUARD 293AC is highly recommended, as it was tested for this application.

### Technical Data

<b>Thickness film*</b>	65 micron
<b>Thickness film with adhesive*</b> (without protective paper)	95 micron
<b>Weight*</b> (without protective paper)	135 g/m <sup>2</sup>
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel shrinkage 0,2 micron max.
<b>Temperature resistance**</b>	Adhered to aluminium, -50° C to +100° C, no variation
<b>Resistance to solvents and chemicals</b>	At room temperature, 72h after adhesion to aluminium, short-term resistance to fuels, aliphatic solvents, weak acids, salts and alkalis
<b>Adhesive power*</b> (FINAT TM 1, after 24h)	
Stainless steel	18 N/25 mm
Aircraft paint	18 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 120% Across: min. 120%
<b>Shelf life**</b>	2 years
<b>Minimum application temperature</b>	>+10° C
<b>Service life by specialist application</b>	2 years (not printed)
Under vertical outdoor exposure (normal climate of Central Europe)	

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* normal climate of Central Europe

### Note

After printing the ink must be thoroughly dry in order to avoid any effect on the later combination with the laminate. Surfaces to which the material will be applied must be thoroughly cleaned from dust, grease or any contamination which could affect the adhesion of the material. Freshly lacquered or painted surfaces should be dried and cured completely. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

**Do not use this film on areas exposed to high operating temperatures, severe abrasion or hydraulic fluids based on phosphate ester (e. g. Skydrol® LD-4, TurboNYCoil 160).**

## **IMPORTANT NOTICE**

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The aircraft operator is responsible for determining if the installation of this self-adhesive film requires a regular approval from an institution authorized by the respective aviation authorities. Furthermore, the end user is responsible for determining the suitability of the product for the application.

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